

filling, closing and inspecting of ampoules in a laboratory or R&D environment.

## **OC Ampoule processing machine**

This machine has been designed in response to demand from small-scale producers and R&D laboratories where closed ampoules are used to obviate the need for internal washing.

A flame of mixed gas and oxygen is applied to melt the glass. Safety First flashback arrestors are fitted to the gas inlets and needle valves control the settings. The ampoules are placed into a manually operated springloaded chuck, and a flame is brought to bear on the top of the ampoule. As the flame approaches the glass, an electric switch is thrown and the chuck rotates. When the opening station is in use, the ampoule is opened with the flame. The ampoules are then filled using Adelphi's peristaltic dispenser and filling jig.

When closing an ampoule, the gripper jaws are placed onto its neck and the flame applied. As the glass becomes plastic, the counterweight pulling on the jaws draws off the ampoule neck and a perfect rounded finish is achieved with very little practice. The drawn off tip is dropped into a detachable box at the side of the machine to cool before disposal.

The sealing process is quick and produces closed ampoules of regular height, and quality matching that from an automatic machine. Although specially designed to open and close closed type ampoules, this versatile machine will also handle open type ampoules after washing.

Item code	Specification
6035000	OC AMPOULE PROCESSING MACHINE
Ampoule Size (ml)	1-50 open or closed
Output	Approximately 600 per hour
Length (mm)	380
Width (mm)	400
Height (mm)	660
Weight (kg)	Operational: 22, Shipping: 46
Crate size (cm)	49 x 44 x 85
Electricity	240 V AC, 50 Hz, 200 W (120 V optional)
Gas	Natural gas or propane at 0.5 bar
Oxygen	Standard commerical supply at 1 bar







